MODCO 4 - 20X10
MODCO MODULAR EXHIBITS
PRODUCT CODE: MODCO4-20x10G

LIFE TIME — On frame
1 YEAR — On graphic
DOUBLE SIDED
INDOOR USE

FRONT

BACK

PRODUCT DESCRIPTION

Modco Modular Exhibits Modular 4 is a three-dimensional 20' x 10' pre-designed exhibit booth. Stylish and lively, Modco Modular Exhibits Modular 4 is built using tool-free perforated modular aluminum frames. Multiple size frames connect using simple toolless pin connectors. Use shelves to showcase your products. Customize double-sided stretch fabric SEG graphics for the entire exhibit. Perforations are completely covered for a flawless finish.

DISPLAY DIMENSIONS	234.375"W x 97.9"H x 117.5"D		
	PANEL	SIZE	QTY
	A	196.375"W x 96.25"H	1
	B	235.375"W x 96.25"H	1
	C	35.25"W x 94.375"H	1
GRAPHIC SIZES	D	20.5"W x 96.25"H	2
	E	40.125"W x 96.25"H	2
	F	40.125"W x 109.125"	1
	G	40.125"W x 109.125"	1
	H	39.125"W x 97.75"	2
		TOTAL PRINTS	11

GRAPHIC MATERIAL

Stretch Fabric w/Integrated Block Out

GRAPHIC FINISHING

Silicone beading is sewn around the perimeter of the fabric graphic. Silicone beading is hidden from view once installed.

DISPLAY CONSTRUCTION

Aluminum frame and components
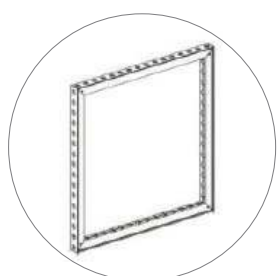
SHIPPING WEIGHTS & DIMENSIONS (FREIGHT ONLY)

Shipping Weight	1107 lbs (frame & graphics in crate)
Shipping Dimensions	103"L x 44"W x 58"H (in crate)

GRAPHIC TURN AROUND TIME

5 business days after proof approval

AVAILABILITY	CA only

62mm
55mm
50mm

FRAME ONLY

LIFE TIME
On frame

1 YEAR
On graphic
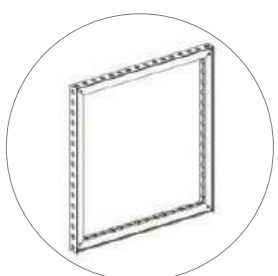
DOUBLE SIDED

INDOOR USE

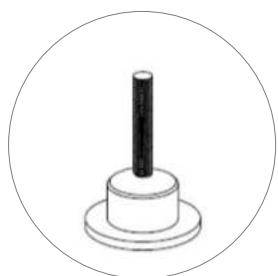# PARTS LIST

(qty 9)
MOD-FRM-992x2418
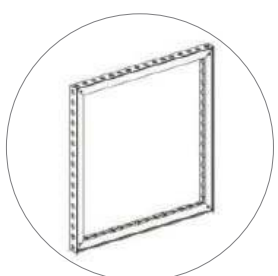
(qty 1)
MOD-FRM-310x1984
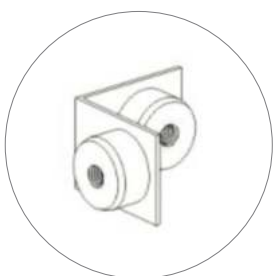

(qty 1)
MOD-FRM-992x1984
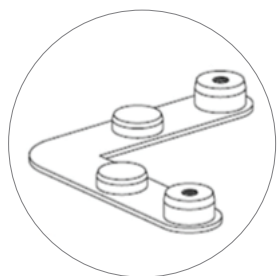

(qty 1)
MOD-CRVFRM-774x992

(qty 4)
MOD-PCWP-B

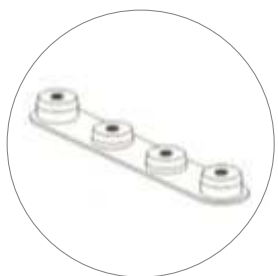(qty 1)
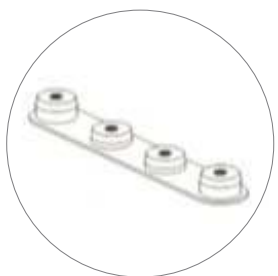MOD-DSWL-992x2418

(qty 4)
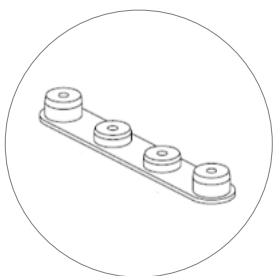MOD-SN28mm

(qty 16)
MOD-90D-CON

(qty 6)
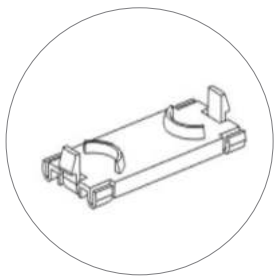MOD-SM90D-CON

(qty 2)
MOD-CRV-180DCL

(qty 2)
MOD-CRV-180DCR

(qty 8)
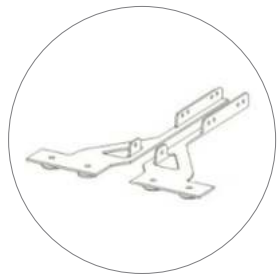MOD-180D-CON

(qty)
MOD-CP-3100
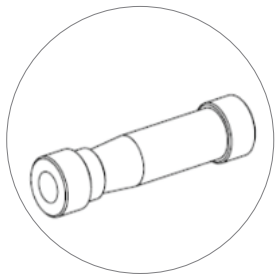

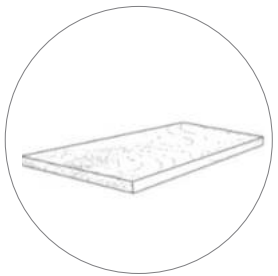(qty 23)
MOD-CC

(qty 80)
MOD-PC

(qty 2)
MOD-CP-774

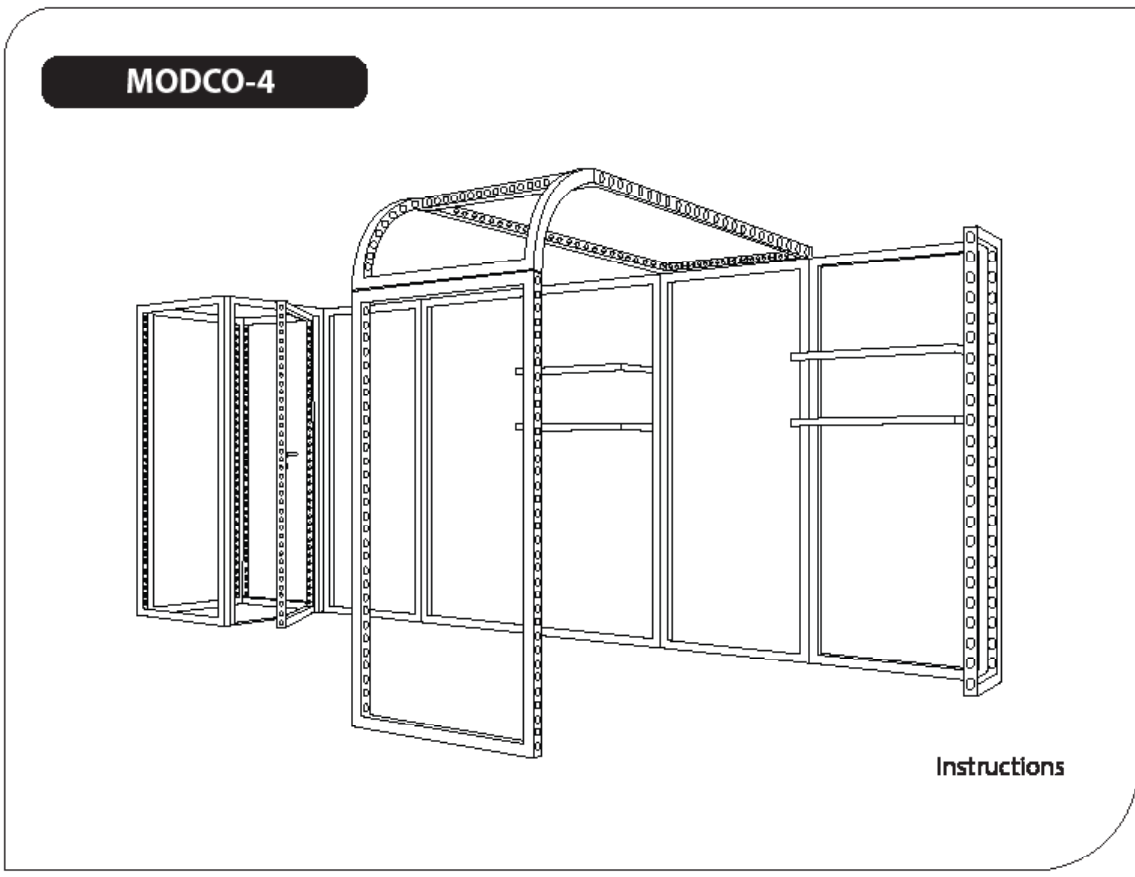(qty 4)
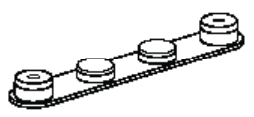MOD-SHELF-KIT-INS

(qty 4)
MOD-PC-DOOR

(qty 10)
MOD-CLA-CON

(qty 4)
MOD-PNL

LIFE TIME — On frame | **1 YEAR** — On graphic | **DOUBLE SIDED** | **INDOOR USE**

SET UP INSTRUCTIONS

MODCO-4

Instructions

Parts / Frames

Part	Code	Qty
180° Connector	MOD-180D-CON	Qty.5
Small 90° Connector	MOD-SM90D-CON	Qty.5
Pin Connector	MOD-PC	Qty.64
Door Pin Connector	MOD-PCDOOR	Qty.4
Clip Connector	MOD-CC	Qty.31
180° Curved Connector	MOD-CRV-180DCL Qty.2 / MOD-CRV-180DCR Qty.2	
Clamp Connector	MOD-CLA-CON	Qty.10
90° Connector	MOD-90D-CON	Qty.15
1/4 Curved Cover Profile	MOD-CP-774	Qty.2
58" / 78" Cover Profile	MOD-CP-3100	Qty.2 - 58" / Qty.2 - 78"
98" Cover Profile	MOD-CP-3108	Qty.4
Shelf Kit (left/right)	MOD-SHELF-KIT-INS	Qty.4 (pair)
98" Door	MOD-DSWL-992x2418	Qty.1
992 x 1984	MOD-FRM-992x1984	Qty.1
992 x 2418	MOD-FRM-992x2418	Qty.5
496 x 2418	MOD-FRM-496x2418	Qty.1
992 x 992	MOD-CRVFRM-774x992	Qty.1
Counter Sleeve	MOD-PRL	Qty.4

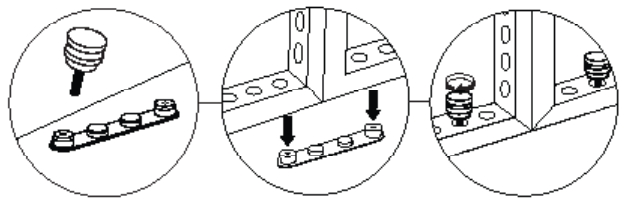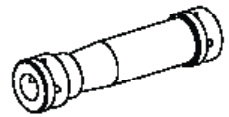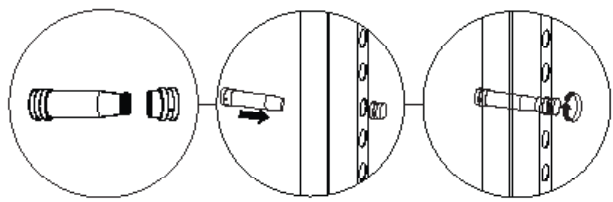**LIFE TIME** On frame **1 YEAR** On graphic **DOUBLE SIDED** **INDOOR USE**
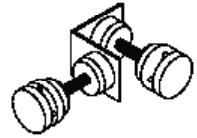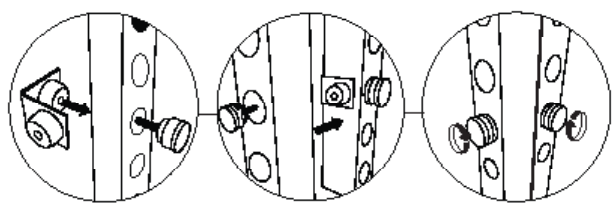
Connections I

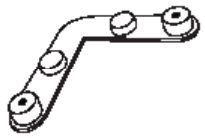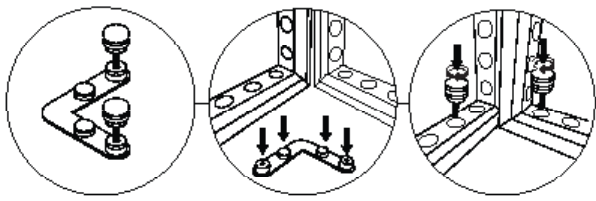**A**

MOD-180D-CON / MOD-PC

B

MOD-CLA-CON

C

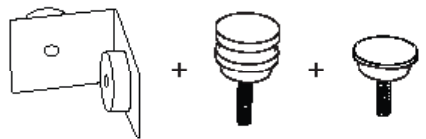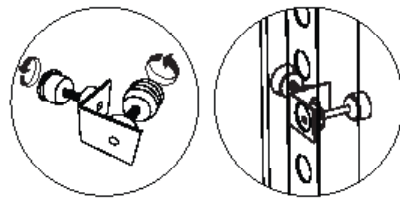MOD-90D-CON + MOD-PC

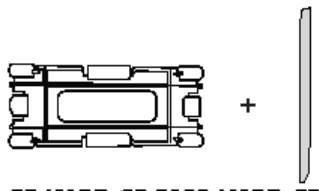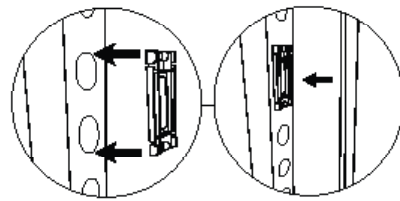## Connections II

D

MOD-SM90D-CON / MOD-PC

E

MOD-90D-CON / MOD-PC / MOD-PCDOOR
*Same as (C) but MOD-PCDOOR will be inside of door jam
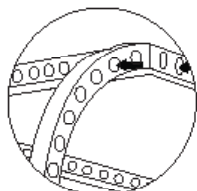
F

MOD-CC / MOD-CP-3100 / MOD-CP-774

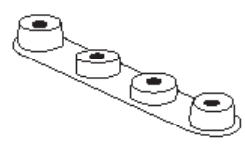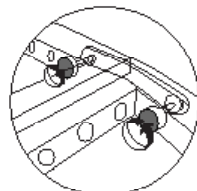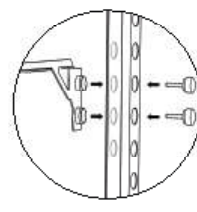LIFE TIME · 1 YEAR · DOUBLE SIDED · INDOOR USE
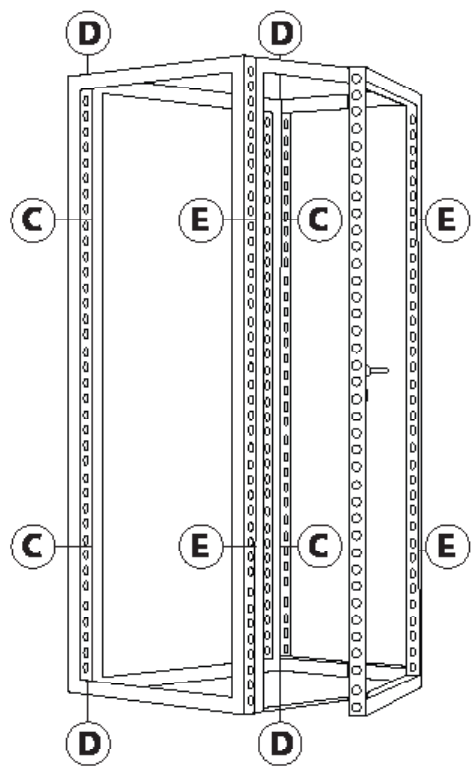
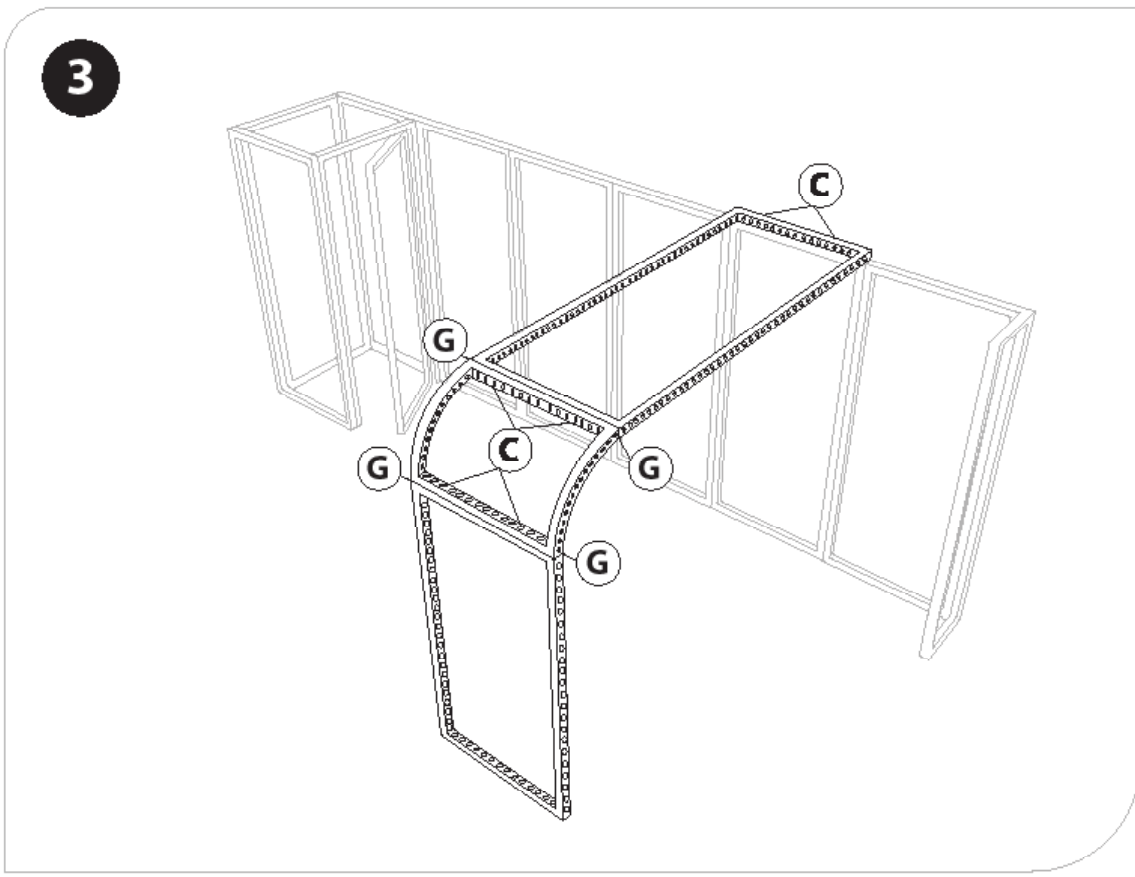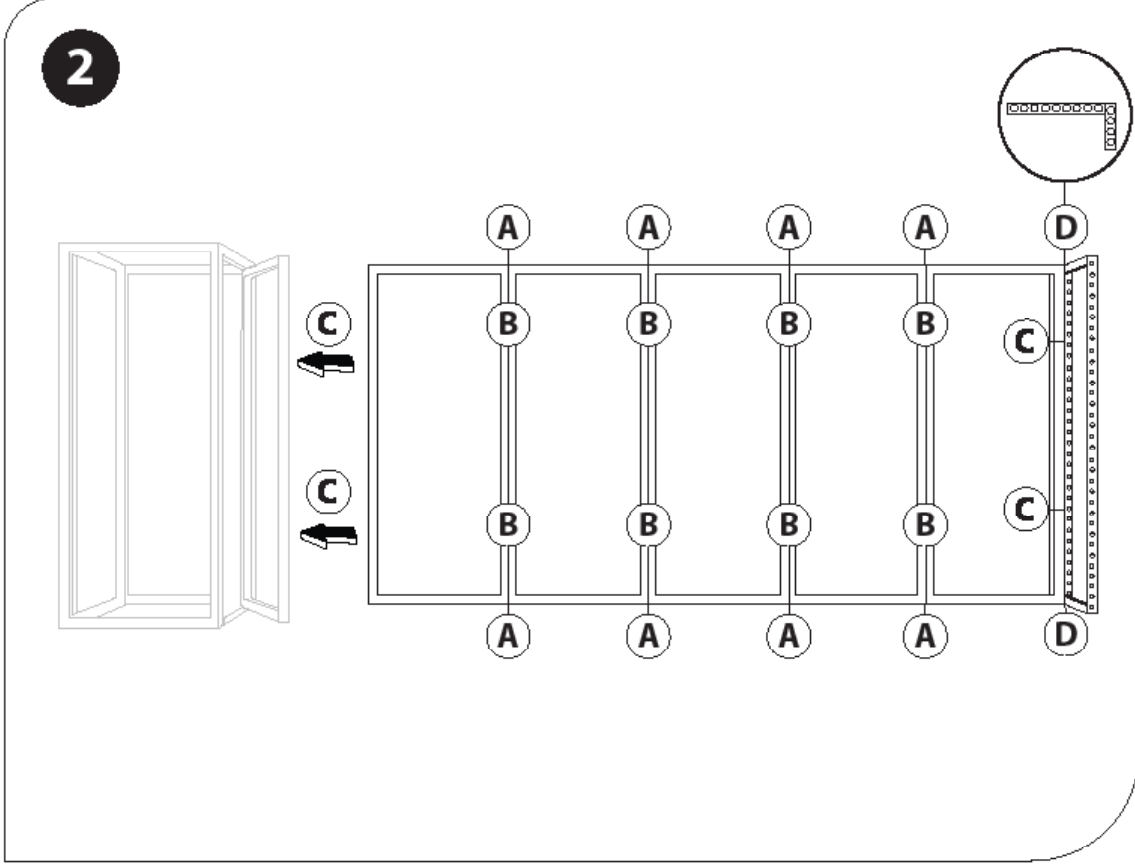On frame On graphic

Connections III

G

OUTSIDE   INSIDE

H
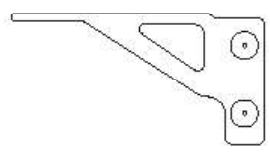
MOD-SHELF-KIT-INS

INSIDE OF FRAME

1

D   D

C   E   C   E

C   E   C   E

D   D

LIFE TIME On frame **1 YEAR** On graphic **DOUBLE SIDED** **INDOOR USE**

LIFE TIME
1 YEAR
DOUBLE SIDED — On frame On graphic
INDOOR USE

4

MOD-PNL

H
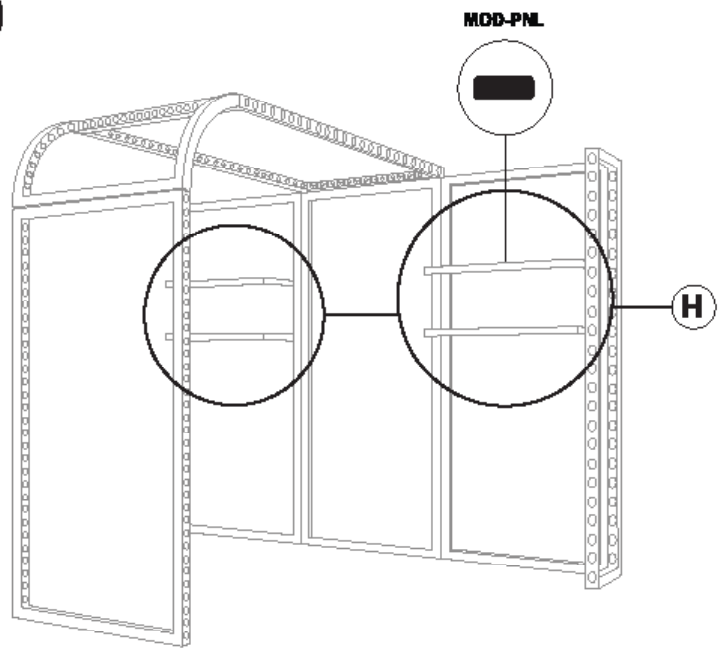
Slide panels onto shelf brackets. NO DRILLING REQUIRED.

Cover Profiles

F95" F95" F95" F95"
F95" F95" F95" F95"
F95" F95" F95"

F78"
F78"
F78"
F
F78"
F
F58"
F58"
F58"
F58"

F95"
F95"
F95"
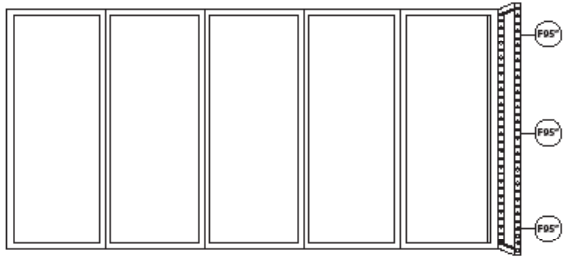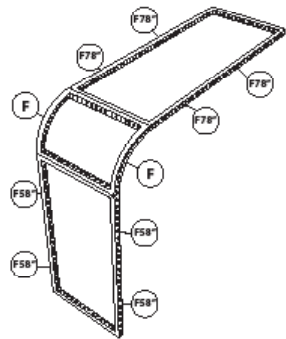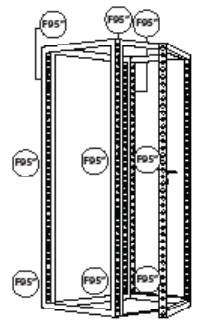
Snap in clip connectors at each designated point and then
reference the measurement and install the cover profile.
*Overhead view - clip connectors/cover profiles to back side of configuration.
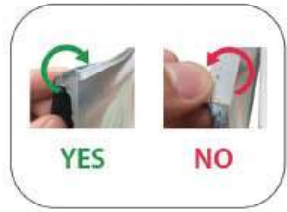
On frame On graphic

Graphic Install

Place graphic over the front of the frame.

Begin inserting SEG beading at each corner.

Insert the silicone beading with the fabric folded over. The silicone beading should not be exposed.

Using your fingers, push both fabric and silicone beading completely into the extrusions channel.

Continue to push in the remaining silicone beading on each side.

Check the perimeter of the frame for any excess beading that hasn't been pushed in. Graphic should be taut.